

## غراء لاصق متعدد الأستخدام

## MULTIPURPOSE ADHESIVE GLUE























1.4 MPa (after 7 Days)

2.2MPa (after 28 Days)









Compressive strength

Shear strength

strength(EN1348)











المـــسابح Swimming pools الرخـــــام Marble

السیرامـــیك Ceramic

البورســـلان Porcelain

ЗМАХ@ЗМАХ.COM.SA

























تكنلوجيا ألمـــــانية GERMAN TECHNOLOGY











## غراء لاصق متعدد الأستخدام MULTIPURPOSE ADHESIVE GLUE



### **Description**

Max plus is a polymer- modified high quality cementitious tile adhesive formulated using portland cement, graded silica sand, polymeric materials, selected property -improves, fillers and chemicals.

max plus with water provides durable thin -bed adhesive for ceramic tiles used in swimming pools and all other areas subjected to continuous- contact with water and also for ceramic, tiles, heavy stone and marble tiles.

#### **Advantages**

- Excellent water resistant.
- ideal for swimming pools.
- high bond strength.
- slump-free consistency.no sag.
- suitable for all kind of ceramic tiles.
- suitable for tropical and hot climate conditions.
- Anti bacterial, anti fungus and also thermal insulated.

Pre-mixed cementitious powder

2.4MPa (after 28 Days)

2.2MPa (after 28 Days)

77-80

#### Standard compliance

Туре

Tensile adhesion

strength(EN1348)
Shore D hardness

BSCO complies with BS EN12004 as C2 Coverage area 4 - 5 m<sup>2</sup> for 1 bag 20 KG.

Density Bulk	1.65 kg/l		
	1DAY(ready for grouting)		
Set time	2 Days(light traffic)		
	14 Days (heavy traffic)		
Color	White &grey		
Wet density	1.95 kg/l		
Mixing water	5 liter / bag 20 kg		
Pot life	2 hours		
Open time (EN1346)	20 minutes		
adjustability	10-20 minutes		
Compressive strength	16.5MPa (after 7 days)		
Compressive strength	24MPa (after28 days)		
Shear strongth	1.4 MPa (after 7 Days)		
Shear strength	0 4445 ( 6 00 5 )		

## الوصف

ماكس بلس متعدد الاستخدام هو منتج أسمنتى عالى الجودة مطور معالج بالبوليمر مكون من الأسمنت البورتلاندى ورمال السيليكا والمواد البوليمرية ومحسنات كيميائية لتكسبه المواصفات المطلوبة من حيث القوة وخاصية مقاومته للماء يخلط فقط بالماء ليعطى لاصق أو غراء متعدد الاستخدام للسيراميك والحجر والرخام والبورسلان والسيراميك الخاص بالمسابح وكل المناطق التي تغمر بالمياه.

## المميزات

- مقاوم ممتاز للماء.
- مثالى في المسابح.
- قوة التصاق عالية.
- قوام ممتاز بعد الخلط.
- مناسب لجميع أنواع البلاط والبورسلان
  - مناسب للمناطق الحارة والاستوائية.
- مضاد للبكتريا والفطريات وعازل حراري.

## المطابقة للمواصفات

مطابق للمواصفات البريطانية والأوروبية. معدل التغطية من 4 إلى 5 م² لكل كيس 20 كجم.

·	
النوع	مسحوق أسمنتي مسبق الخلط
الكثافة	1.65 كجم / لتر
	1 يوم (جاهز للترويبة)
زمن الجفاف والتصلب	2 يوم (حركة خفيفة)
	14 يوم (حركة ثقيلة)
اللون	رمادى أو أبيض
الكثافة بعد الخلط	1.95 كجم / لتر
المياه المطلوبة للخلط	5 لتر لكل 20 كيلو
زمن التشغيل بعد الخلط	2 ساعة
زمن التركيب بعد الخلط	20 دقيقة
زمن ضبط البلاط	من 10 : 20 دقيقه
* * * * * * * * * * * * * * * * * * *	16.5 ميجا باسكال (بعد 7 يوم)
مقاومة إجهاد الضغط	24 میجا باسکال (بعد 28 یوم)
- "	1.4 ميجا باسكال (بعد 7 يوم)
مقاومة إجهاد القص	2.4 ميجا باسكال (بعد 28 يوم)
قوة الالتصاق بالشد	2.2ميجا باسكال (بعد 28 يوم)
الصلابة (طريقة شور D)	- 80 77

Saudi Factory For Environmental Solvents
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## غراء لاصق متعدد الأستخدام MULTIPURPOSE ADHESIVE GLUE



# Technical Data Sheet MAX PLUS

### \* Description and Classification

Max plus manufactured by BSCO ISO & SASO Certified Organization. It is a rigid set, quality cement based adhesive that meets the adhesion requirements of ISO Standard 13007.BSCONITE is classified as a Normal Setting (C2) adhesive with slip resistance (T).

Water requirement	4 to 5 liters. per 20 kg
Open time	40 minutes
Coverage	20 kg cover 5m <sup>2</sup> using 3mm
	notched trowel
Bond strength	2.8 N/MM <sup>2</sup>
Pot life	3 hours
Final set	24 hours

#### Where to Use

Max plus is suitable for general bonding of most basic type ofs ceramic wall and floor tiles including monocottura, quarry tiles, terracotta and natural stone bonded to concrete, cementitious screeds, brick work, block work and where the surfaces are rigid and exhibit some surface texture and some porosity.

#### Advantages

Max plus is an off white or gray powder composed of graded silica sand, cement, synthetic polymer and property enhancing additives. When mixed with water the following features are obtained.

- 1. Low shrinkage and multipurpose.
- Using to fix swimming pool ceramic, porcelain, natural marble, artificial cement stones and also walls & floor ceramic tiles.
- 3. Easily workable non slip characteristics.
- 4. Bonding of a range of common tile types and substrates.
- 5. Single component flexible adhesive.
- 6 .Open time approximately 20 minutes.
- 7. Our Max plus undergo C<sub>2</sub>TES<sub>2</sub> during normal conditions.

#### Substrate Preparation

The substrate must be sound, clean, free from loose coatings, grease, oil or wax and water free, as a damp or wet substrate will affect the set time on bond or both. Cement or concrete substrate must be well cured and at least 28 days old prior to tiles being laid to ensure that different shrinkage does not occur between the adhesive and the substrate. Surfaces exposed to sunlight should be dampened with water to cool if hot prior to tilling.

#### Mixing the Adhesive

Mix with a mechanical stirrer by adding BSCONITE to the mixing water until a smooth lump free paste is obtained. Leave to rest and mature for a minute and re-stir. Use about 4 to 5 liters of water to each 20 kg of Max plus powder to obtain the required consistency. The pot life is approximately 3 hours. If the adhesive has stiffened past a usable consistency it should not be used and discarded.

#### \* Application

Max plus is applied to substrate using a notched trowel. To achieve optimum results spread a layer of Max plus on the substrate with the flat side of trowel then immediately after apply the desired thickness using a suitable notched trowel with correct depth of notch for the type and size of tile being laid.

#### **❖ Installing Tiles**

Clean tiles should be fitted under a firm pressure to ensure good coverage and contact by the adhesive. Tiles should not be laid over areas of adhesive that has skinned over on the surface. Areas that have skinned over should only be refreshed by reworking with a notched trowel. Rewetting of the surface of adhesive will degrade the bond and is not recommended.

Newly tiled areas must be protected from rain, frost and water for at least 36 hours.

#### \* Grouting

Floor joints may be grouted after 24 hours, wall joints after 6-8 hours.

#### \* Traffic

Light foot traffic can be accepted after 14 hours at medium temperatures. Cold temperature of less than 10°C will require 24 hours before exposure to any foot traffic.

#### Coverage

Coverage will depend on the substrate conditions and applicators technique. As a guide the use of a 3mm notched trowel for walls and a 3mm notched trowel for floors will provide approximately 5M² and 10M² respectively from 20kg and 40kg bag of Max plus.

#### Cleaning

Tools and surfaces should be cleaned with water or damp cloth before the adhesive sets.

#### \* Storage

Max plus can be stored 24 months in the original packaging in a normal indoor environment.

#### Health and Safety

Use a dust mask and goggles when mixing the powder and gloves when using the adhesive. For further information see the safety data sheet. This product contains no VOC (Volatile Organic Compound).

#### \* Warning

The technical details and recommendations in this data sheet are to the best of our current knowledge and experience, and must in every case be taken as merely indicative and are to be confirmed beforehand by the consumer for the intended application. The user alone shall be fully responsible for the consequences of any misuse.

#### Fire

Max plus is non-flammable Product Code Number 002 Document Issue Date April 2015



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# MOTABA®AH

الشركة السعودية للمختبرات الخاصة

			TEST RE	TON TON	4011500	audi Speci	<del>alized Laboratori</del>	
		PHYSICAL	PROPERTIES OF CEI	MENTITOUS TILE 3007-1	ADHESIVE			
Customer	- Commercial Control of Control	steral Specialized Co (BSCO) For Industry  Sample Description		cription	Improved Cementitious Adhesive (BSCO NITE 20KG) Bitateral Specialized Co (BSCO) For			
Project Name SASO Quality Marks				Sample Source		Industry		
Project No.		NP			Sampling Method		SASO ISO 13007-2	
Location		Riyadh, KSA			Sampling Date 8-Sep-21			
Consultant NP				Sampled by	Sampled by		SASO Official	
				Customer Id	entification	BSCOF2		
CBML Project N	CBMP-0497-19			Date Receiv	Date Received 14-S		4-Sep-21	
CBML Sample N	No. CBM-140921-00	M-140921-001			_ Sample Condition		Normal	
CBML Report N	O. CBMR-21-0165	9A		Environment	Environmental Condition			
Date of Report	20-Oct-21				Environmental Condition 25 °C  Date of Test 17-Oct-			
Source Of Mater	rial Bilateral Special	lized Co (BSCO) For	Industry	Sampled Loc	cation	Riyadh K.S.A		
Productin Date	NP			Casting / Ap		19-Sep-21		
Type Of Substra	oto:	Water Amount 4.5 L	(20 kg) in Concrete Substra		A CONTRACTOR OF THE	28	San Andrews Constitution of the Constitution o	
Date of Test							Days	
TEST RESULTS	S						In the state of	
	T NAME	UNITS		TEST RESULTS			Specefication Requirement SASO ISO 13007-1 C2 Class	
TENSILE ADHE	SION STRENGTH (S	ASO ISO 13007-2)						
							Consofication	
Test No.	Applied Force (N)	Area mm²	Pull off Strength N/mm²	Failure mode		atin and/Or adition	Specefication Requirement SASO ISO 13007-1 C2 Class	
Test No.	Applied Force (N)	Area mm <sup>2</sup>		Failure mode			Requirement SASO ISO 13007-1 C2	
			N/mm²				Requirement SASO ISO 13007-1 C2	
1	3290	1963.495	N/mm²	AF-T	After 27 da	ndition	Requirement SASO ISO 13007-1 C2 Class	
1 2	3290 3260	1963.495 1963.495	N/mm² 1.68 1.66	AF-T	After 27 da	ndition	Requirement SASO ISO 13007-1 C2	
1 2 3	3290 3260 3305	1963.495 1963.495 1963.495	N/mm² 1.68 1.66 1.68	AF-T AF-T	After 27 da	ndition	Requirement SASO ISO 13007-1 C2 Class	
1 2 3 4	3290 3260 3305 3280	1963.495 1963.495 1963.495 1963.495	N/mm² 1.68 1.66 1.66 1.67	AF-T AF-T AF-T	After 27 da	ndition	Requirement SASO ISO 13007-1 C2 Class	
1 2 3 4 5 Average	3290 3260 3305 3280 3310	1963.495 1963.495 1963.495 1963.495	N/mm²  1.68  1.66  1.68  1.67  1.69	AF-T AF-T AF-T AF-T	After 27 da	ndition	Requirement SASO ISO 13007-1 C2 Class	
1 2 3 4 5 Average	3290 3260 3305 3280 3310	1963.495 1963.495 1963.495 1963.495	N/mm²  1.68  1.66  1.66  1.67  1.69	AF-T AF-T AF-T AF-T	After 27 dunder stand	ndition	Requirement SASO ISO 13007-1 C2 Class	
1 2 3 4 5 Average	3290 3260 3305 3280 3310 ESION STRENGTH AI	1963.495 1963.495 1963.495 1963.495 1963.495	1.68 1.66 1.66 1.67 1.69 1.68 RSION (SASO ISO 13007-	AF-T AF-T AF-T AF-T AF-T	After 27 dunder stand	nys of storage and conditions,	Requirement SASO ISO 13007-1 C2 Class  ≥1.0 N/mm²  Specefication Requirement SASO ISO 13007-1 C2	
1 2 3 4 5 Average TENSILE ADHE	3290 3260 3305 3280 3310 ESION STRENGTH AI	1963.495 1963.495 1963.495 1963.495 1963.495 FTER WATER IMME	1.68 1.66 1.68 1.67 1.69 1.68  Pull off Strength N/mm²	AF-T AF-T AF-T AF-T AF-T	After 27 dunder stand	nys of storage and conditions,	Requirement SASO ISO 13007-1 C2 Class  ≥1.0 N/mm²  Specefication Requirement SASO ISO 13007-1 C2	
1 2 3 4 5 Average TENSILE ADHE	3290 3260 3305 3280 3310 ESION STRENGTH AI	1963.495 1963.495 1963.495 1963.495 1963.495 FTER WATER IMME Area mm²	1.68 1.66 1.66 1.67 1.69 1.68 ERSION (SASO ISO 13007-Pull off Strength N/mm² 1.48	AF-T AF-T AF-T AF-T AF-T AF-T AF-T AF-T	After 27 du under stand	ays of storage and conditions,	Requirement SASO ISO 13007-1 C2 Class  21.0 N/mm²  Specefication Requirement SASO ISO 13007-1 C2 Class	
1 2 3 4 5 Average TENSILE ADHE	3290 3260 3305 3280 3310 ESION STRENGTH AI Applied Force (N) 2900 3150	1963.495 1963.495 1963.495 1963.495 1963.495 Area mm <sup>2</sup> 1963.495 1963.495	1.68 1.66 1.68 1.67 1.69 1.68 ERSION (SASO ISO 13007-Pull off Strength N/mm² 1.48 1.60	AF-T AF-T AF-T AF-T AF-T AF-T AF-T AF-T	After 27 di under stand	ays of storage and conditions, attin and/Or adition	Requirement SASO ISO 13007-1 C2 Class  ≥1.0 N/mm²  Specefication Requirement SASO ISO 13007-1 C2	
1 2 3 4 5 Average TENSILE ADHEE Test No. 1 2 3	3290 3260 3305 3280 3310 SSION STRENGTH AI Applied Force (N) 2900 3150 2960	1963.495 1963.495 1963.495 1963.495 1963.495 Area mm <sup>z</sup> 1963.495 1963.495	1.68 1.66 1.68 1.67 1.69 1.68 ERSION (SASO ISO 13007-Pull off Strength N/mm² 1.48 1.60 1.51	AF-T AF-T AF-T AF-T AF-T AF-T AF-T AF-T	After 27 di under stand	ays of storage and conditions, attin and/Or addition at 07 odays in water	Requirement SASO ISO 13007-1 C2 Class  21.0 N/mm²  Specefication Requirement SASO ISO 13007-1 C2 Class	

شركة مساهمة مقفلة برأس مال : ۳۰۰،۰۰۰ رس ( مدفوع بالكامل ) Closed Shareholding Co. : Fully Paid up Capital : SR 350,000,000 المملكة العربية السعودية - ص.ب ۸۸٤۸۸ الرياض ۱۱٦٦٢ هاتف: ۱۱۸۲۷۸-۲۶ ماکس: ۳۵٪ ۱۱ ۱۲۹۶ رقم العضوية: ۱۷۶۵۰ السجل التجارب: ۱۰۱۰۲۲۵۱۱ الرقم الموحد: ۹۲۰۰۲۹۲۳

Kingdom of Saudi Arabia - P.O. Box 88458 Riyadh 11662 Phone: +966 11 8278024 Fax: +966 11 464 5354 Membership No.: 174400 C.R. No. 1010225110

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الشركة السعودية للمختبرات الخاصة

			SASO ISO 1	3007-1	ADHESIVE audi Speci	
Customer		ized Co (BSCO) For	10000005	Sample Desc	cription Improved Cer (BSCO NITE	mentitious Adhesive 20KG)
ENSILE ADI	HESION STRENGTH AF	FTER HEATAGEING	(SASO ISO 13007-2)			In
Test No.	Applied Force (N)	Area mm²	Pull off Strength N/mm <sup>2</sup>	Failure mode	Test Duratin and/Or Condition	Specefication Requirement SASO ISO 13007-1 C2 Class
1	3325	1963.495	1.69	AF-T		
2	3255	1963.495	1.66	AF-T		
3	3370	1963.495	1.72	AF-T	Normal Condition at 14 days and Heat ageing 14	≥1.0 N/mm²
4	3350	1963.495	1.71	AF-T	days 70±3 °C	
5	3345	1963.495	1.70	AF-T		
Average			1.70			
ENSILE AD	HESION STRENGTH AI	FTER FREEZE THA	W CYCLE (SASO ISO 1300	07-2)		
Test No.	Applied Force (N)	Area mm²	Pull off Strength N/mm <sup>2</sup>	Failure mode	Test Duratin and/Or Condition	Specefication Requirement SASO ISO 13007-1 C2 Class
1	3030	1963.495	1.54	AF-T		
2	3210	1963,495	1.63	AF-T		≥1.0 N/mm <sup>2</sup>
3	3010	1963.495	1.53	AF-T	Normal Condition at 07 days and 21 days in water	
4	2950	1963.495	1.50	AF-T	immersion	
5	2880	1963.495	1.47	AF-T	X	
Average		1 1//	1,54			
OPEN TIME:	ADHESION STRENGT	H (SASO ISO 1300	7-2)			
Test No.	Applied Force (N)	Area mm²	Pull off Strength N/mm <sup>2</sup>	Failure mode	Test Duratin and/Or Condition	Specefication Requirement SASO ISO 13007-1 C2 Class
5	3280	1963.495	1.67	AF-T		
10	3250	1963.495	1.66	AF-T		
20	3260	1963.495	1.66	AF-T		≥0,5 N/mm2
30	2670	1963.495	1.36	AF-T	After 27 days of storage under standard conditions,	After not less
40	2460	1963,495	1.25	AF-T		than 20 min.
50 60	2430 1890	1963.495 1963.495	0.96	AF-T	-	
70	1490	1963.495	0.76	AF-T	+	
Tested by Test Variation Remark	:EHSQ		e comply to Satandard SAS		ACTAL ACTAL actin objects sud Specials	AQ AND
			AUTHORIZED S	SIGNATORY	. 6.	Number of the second
CBMR-052 Rev. 0 Result related to the This test report shall	items tested not be reported except in full, without	the written approval of the labor	natory.		CONSTRUCTION 8 TESTING LAB CR: 10	ORATORY - RIYAOH

المملكة العربية السعودية - ص.ب ۸۸٤۸۸ الرياض ۱۱۲۲۲ هاتف: ۲۱-۱۱ ۲۲۹ فاكس: ۴۹۳۱۱۱ ۲۲۹۰ رقم العضوية: ۱۷۶۵۰ السجل التجاري: ۱۱۰۲۲۵۱۱۰ الرقم الموحد: ۹۲۰۲۵۲۳۳

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شركة مساهمة مقفلة برأس مال ٢٥٠٠٠٠٠٠ رس ( مدفوع بالكامل ) Closed Shareholding Co.: Fully Paid up Capital: SR 350,000,000

Saudi Factory For Environmental Solvents WWW.3MAX.COM.SA 3MAX@3MAX.COM.SA

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الشركة السعودية للمختبرات الخاصة SAUDI SPECIALIZED LABORATORIES CO.

4		ST REPORT			
PHYSICAL PROPERTIES OF CEMENTITOUS TILE ADHESIVE					
Customer	Bilateral Specialized Co (BSCO) For Industry	Sample Description	BSCO NITE WHITE		
Project Name	Internal Quality Check	Sample Source	Bilateral Specialized Co (BSCO) For Industry NP		
Project No.	NP	Sampling Method			
Location	Riyadh, KSA	Sampling Date	NP		
Contractor	NP	Sampled by	Customer		
Consultant	NP	Customer Identification	NP		
CBML Project No.	CBMP-0497-19	Date Received	14-May-20		
CBML Sample No.	CBM-140520-019	Sample Condition	Normal		
CBML Report No.	CBMR-20-01370	Environmental Condition	25 °C		
Date of Report	20-Jun-20	Date of Test	19-Jun-20		
Source Of Material	Bilateral Specialized Co (BSCO) For Industry	Sampled Location	Riyadh K.S.A		
Productin Date	NP	Casting / Application date	21-May-20		
Type Of Substrate	Concrete Panel	Age at test	29		
Date of Test	19-Jun-20	Age at Test	More Than 28 Days		

TENSILE ADHESION STRENGTH AFTER WATER IMMERSION (SASO ISO 13007-2) Specefication equirement SASO ISO 13007-1 C2 -Pull off Strength Test Duratin and/Or Failure mode Applied Force (N) Area mm Test No. N/mm<sup>2</sup> Condition Normal cementitious adhesives 3745 2500 1.50 1.49 AF-T 2500 3735 Normal Condition at 07 2500 AF-T 3810 days and 21 days in wate >1.0 N/mm2 2500 AF-T

AF-T

3755 Average Tested by

2500

Test Variation NIL

The tested parameters comply the SASO EN 13007-1 C2 - Improved cementilious adhesives (additional characteristics) Remark

1.50

1,51

AUTHORIZED SIGNATORY

immersion

Kingdom of Saudi Arabia P.O.Box 88458 Riyadh 11662 Phone: +966 920029293 Fax: +966 920029296 Membership No.: 174400

C.R.No. 1010225110 Closed Shareholding Co.: Fully Paid Capital: S.R. 500.000.000 للاتصال من خارج الماكة مسالتف ب ١٩١١٠١١ ١٩٢١، شاكسيس ، ۲-۸۵۵۸ د ۲۹۶۹

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الملكة العربية السعودية ص.ب ۸۸۱۵۸ الرياش ۱۱۲۲۲ هاتف ، ۱۹۲۹ ۹۲۰ ۹۲۰ ۲۹۲۹ فساكسس ، ۲۹۲۹۱ ، ۲۹۲۹۰ رقهم العشوية ، ۱۷٤٤٠٠ السجل التجاري ، ۱۰۱۰۲۲۵۱۱۰ شركة مساهمة مقطة براس مال ١٠٠٠ ،٠٠٠ ر.س (مدفوع بالكامل )

1 of 1